

**Governmental Expert Meeting on preparations for the Thirteenth United Nations Congress on
Crime Prevention and Criminal Justice**

Doha, Qatar

27 to 29 September 2014

DRAFT PROVISIONAL AGENDA

Friday, 26 September 2014

Arrival of delegates and transfer to Hotel and meeting venue

Hotel: The Sharq Village & Spa

P.O. Box 26662, Ras Abu Abboud, Doha

Saturday, 27 September 2014

9:30 a.m. Official registration

10:00 a.m. – 1:00 p.m. Welcome & opening of the meeting

Introduction of the draft Report on the “Contribution that the Thirteenth United Nations Congress on Crime Prevention and Criminal Justice, considering its main theme, could make to the discussions on the post-2015 development agenda”

General discussion and feedback on the Report

1:00 p.m. – 3:00 p.m. Lunch break

3:00 p.m. – 6:00 p.m. General discussion and feedback on the Report continued

Sunday, 28 September 2014

10:00 a.m. – 1:00 p.m. Elements of the draft political declaration

1:00 p.m. – 3:00 p.m. Lunch break

3:00 p.m. – 6:30 p.m. Elements of the draft political declaration continued

Monday, 29 September 2014

10 a.m. – 1:00 p.m. Conclusions and the way forward

1:00 p.m. – 3:00 p.m. Lunch and site visit to the Qatar National Convention Center (QNCC)

Afternoon Delegate departures